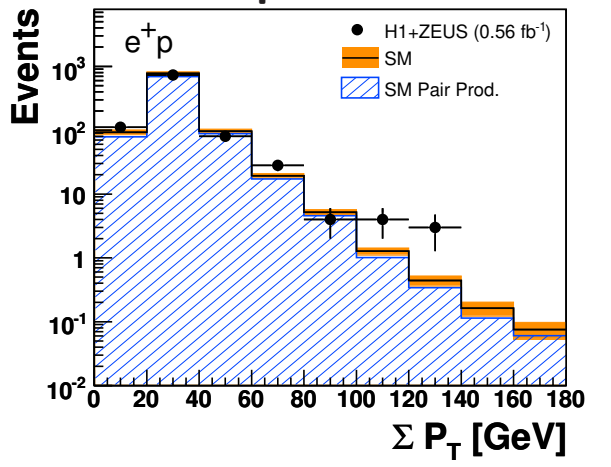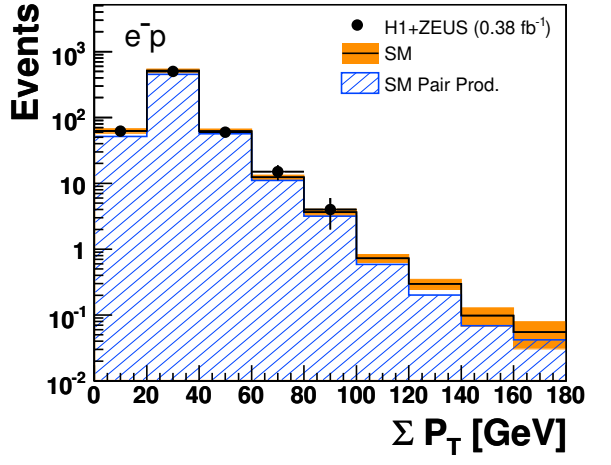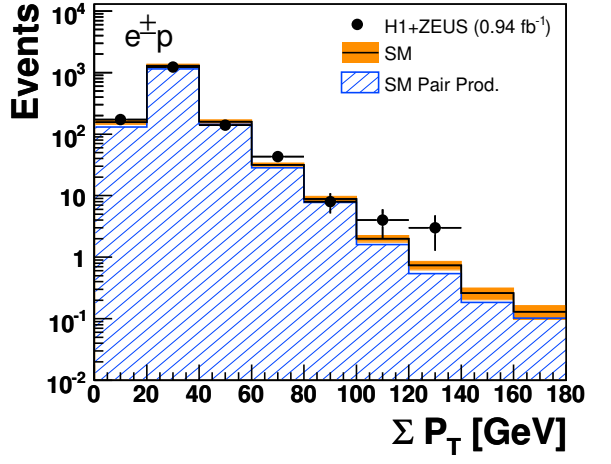Multi-Leptons at HERA